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## **CLAIMS:**

1. A method of preparing a consumable beverage which includes a natural dairy beverage additive in powder soluble form, comprising the steps of:

agglomerating liquid natural milk into a natural dairy beverage additive powder; placing the powder into a device which vends beverages; and vending the powder into beverages vended from the device upon demand.

- 2. The method of Claim 1, wherein the step of agglomerating includes the step of pasteurizing the natural liquid milk, evaporating the milk to approximately 40% to 50% solids, and converting the evaporated milk to an agglomerated powder.
- 3. The method of Claim 2, wherein the agglomerator includes a spray dryer in a first stage and a fluid bed dryer in a second stage.
- 4. A method of preparing a consumable beverage which includes a natural dairy beverage additive in powder soluble form, comprising the steps of:

agglomerating a natural dairy beverage into a natural dairy beverage additive powder; combining, in an automated vending machine, the additive powder with cocoa powder, sugar and water; and heating, in the automated vending machine, the combined dairy beverage powder,

cocoa powder, sugar and water.

- 5. A method of preparing a consumable beverage containing a natural dairy beverage additive, comprising the steps of:
  - agglomerating a natural dairy beverage into a natural dairy beverage additive powder;

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combining, in an automated vending machine, the additive powder with ground coffee and water;

whipping, using the vending machine, the combined additive powder, ground coffee, and water; and

heating, using the vending machine, the mixture of ground coffee, powder and water to make a cappuccino beverage.

6. A method of preparing a consumable beverage includes a natural dairy additive, comprising the steps of:

agglomerating a natural dairy beverage into a natural dairy beverage additive powder; combining the additive powder with cocoa powder and sugar; placing the combined powders in a vending machine; and mixing the combined powders with water, upon demand in the automated vending machine.

7. A method of preparing a consumable beverage which includes a natural dairy additive, comprising the steps of:

agglomerating a natural dairy beverage into a natural dairy beverage additive powder; combining the additive powder with instantized coffee powder; placing the combined powders in a vending machine; and combining the powders with water in the vending machine resulting in a cappuccino beverage.

8. A method of preparing a consumable beverage which includes a natural dairy additive, comprising the steps of:

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agglomerating a natural dairy beverage into a natural dairy beverage additive powder; combining the additive powder with cocoa powder; placing the combined powders into a consumer package.

- 9. A method of preparing a consumable dairy beverage into a natural dairy beverage additive, comprising the steps of:
  - agglomerating a natural dairy beverage into a natural diary beverage additive powder; combining the additive powder with ground coffee; and placing the combined powders into a consumer package.
  - 10. A method of preparing a dairy beverage which includes a natural dairy beverage additive, comprising the steps of:
    - agglomerating liquid natural milk into a natural dairy beverage additive powder; and placing the powder into a device which vends beverages.
  - 11. A method of preparing a consumable beverage which includes a natural dairy beverage additive in powder soluble form, comprising the steps of:
    - agglomerating liquid powdered milk and milk caseinates to form a natural dairy creamer; and
    - packaging the agglomerated natural dairy powder in single serving or bulk packaging to be directly mixed in a hot beverage as an alternative additive to non-dairy creamers or fluid milk.